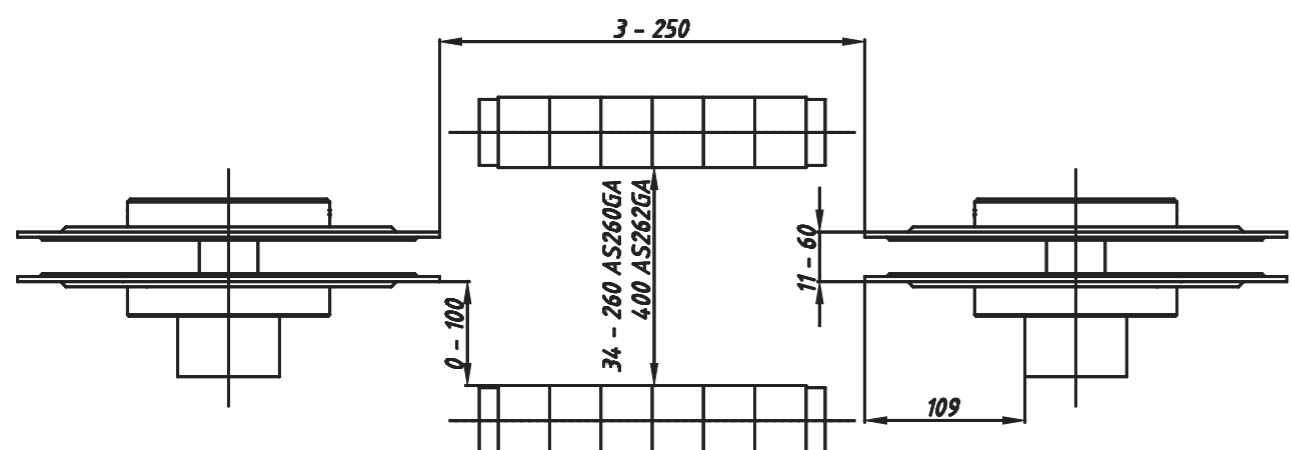




WORKING CAPACITY



Technical details

- Three-phase motor 3,7 Kw – 200- 600 V – 50/60 Hz equipped with inverter
- Forward-reverse bar control
- Operating pressure: 7 Bar
- Bar feed speed: Min 10 m/min – Max 105 m/min
- Assembling cutter diameter: 288 mm
- Frontal assembling disks height adjustment: by means of Brushless motor
- Back assembling disks height adjustment: by means of Brushless motor
- Frontal assembling disks opening adjustment: by means of Brushless motor
- Back assembling disks opening adjustment: by means of Brushless motor
- Distance between frontal and back disks adjustment: by means of Brushless motor
- Distance between lower and upper rollers adjustment: by means of Brushless motor
- Automatic disk closing load adjustment according to any small deformation of the profile
- Pneumatic system for profile vertical containing and automatic adjustment of the roller loading according to any small deformation of the profile (only AS 260 GA)
- Manual twisting correction operated by CN
- Machine overall dimensions: 2068 mm (a) x 1440 mm (b) x 1910 mm (c) – AS260 GA – 2051 mm (c) AS 262 GA
- Machine weight: 2420 Kg – AS 260 GA – 2620 Kg AS 262 GA

Standard equipment

- Quick disassembly standard lower roller kit in polymer
- Quick disassembly standard upper roller kit in polymer
- Supplementary adjustable rollers to support profiles with particular shapes
- Idle conveyor rollers
- Installation, operation and maintenance manual
- Service spanners

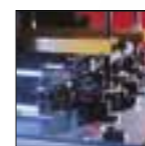
Accessories on request

- Special lower roller kit in polymer for profile support
- Special upper roller kit in polymer for profile calibration
- Bar code reader
- Kit of profiles entry disks
- Supplementary numeric control rollers
- Line supervision software with PC Touch screen 21"

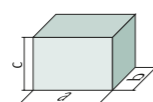
The Company can make modifications and improvements without previous advise



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AS 260 GA – AS 262 GA
NUMERIC CONTROL ASSEMBLING UNIT

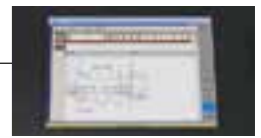


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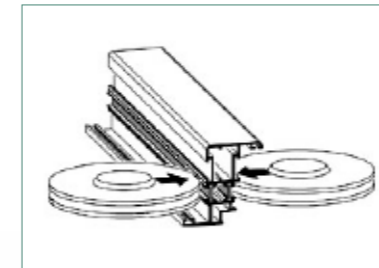
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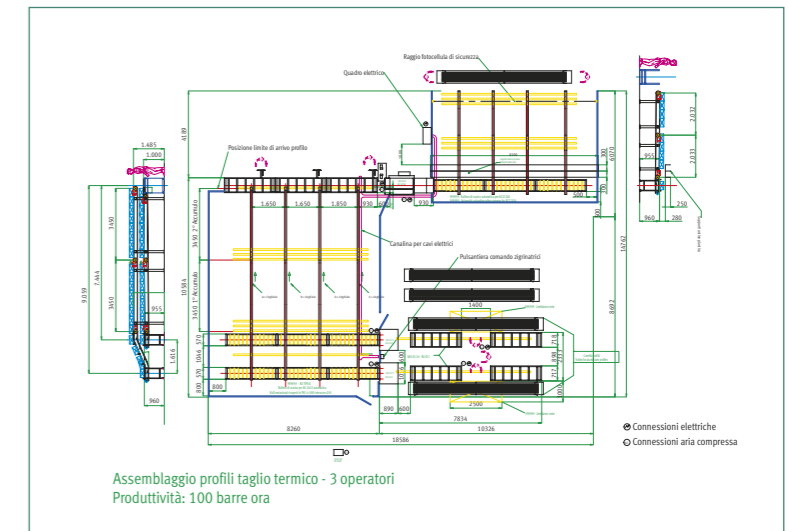
MOD. AS260-262GA_GB_2018



- CN thermal break profile assembly machine with 6 or 7 fully controlled axes.
- Four pairs of assembling disks Ø288 millimetre with automatic adjustment of the distance depending on the height of the polyamide bars.
- 6 controlled axes driven by Brushless motors (or 7 with numeric control supplementary rollers).
- Automatic system for increasing the bar advancement speed at the entrance.
- Automatic system for decreasing the bar advancement speed at the exit.



AS 260 GA and AS 262 GA are both suitable for lines with high productivity and for smaller lines fit for the bicolor profiles assembling.



Clamping system equipped with driven disc shafts with automatic adjustment of the disc closing load.



Additional adjustable rollers to support the profiles with particular shapes.



PC Touch Screen with monitor LCD 15" (or 21" with the line supervision software).

CONTROL UNIT DETAILS

- PC Touch Screen with monitor LCD 15" (or 21" with the line supervision software)
- Easy and assisted operator / machine interface
- Profiles with graphic section files and machine set-up parameters storage
- Direct editing of the machine set-up chart
- Machine set-up chart import by means of LAN net or CD-ROM unit, external USB Hard Disk
- Graphic visualization of the profile positioning in the machine
- Visualization of the profile twisting correction parameters
- Button to disable the pneumatic system for profile vertical containing (only AS 260 GA)
- Semiautomatic modality to control the new setting-up